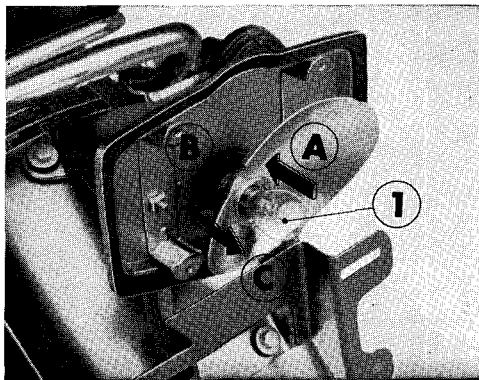


- b. Remove the upper and lower retaining lock clips ③ and screws ④ from the rim.
- c. Remove the two sealed beam unit retaining screws ⑤.
- d. Install a new sealed beam unit. Assemble by reversing the procedure described above.

## 2. Tail/Stop Light Bulb Replacement Procedure

- a. Remove the two screws mounting the tail/stop light lens.
- b. Press the bulb ① inward (A) and twist to the left (B), and the bulb can be removed (C).
- c. Replace with a new bulb.
- d. When installing the lens, tighten the screws uniformly and do not over-tighten, as this may cause poor sealing or damage the lens.



① Tail/stop light bulb

## 3. Turn Signal Light Bulb Replacement Procedure

Bulb replacement is made in the same manner as for the tail/stop light bulb in paragraph "2" above.