

## Piston/Piston Rings/Piston Pin

- Route the cam chain through the cylinder head.  
Install the cylinder head (3).

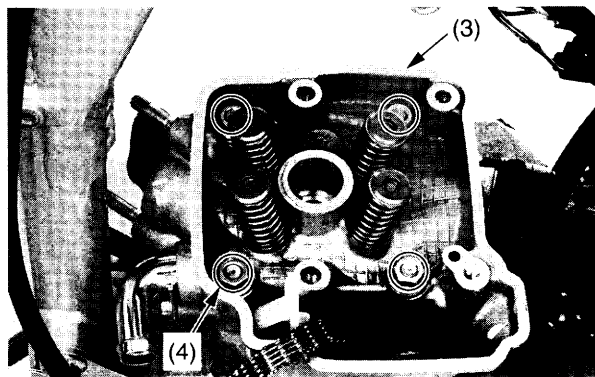
### NOTICE

*Do not damage mating surfaces when installing the cylinder head.*

- Apply engine oil to the cylinder head nut threads.  
Install the washers and cylinder head nuts (4).  
Tighten the cylinder head nuts in a crisscross pattern in two or three steps, to the specified torque:  
29 N·m (3.0 kgf·m, 21 lbf·ft)

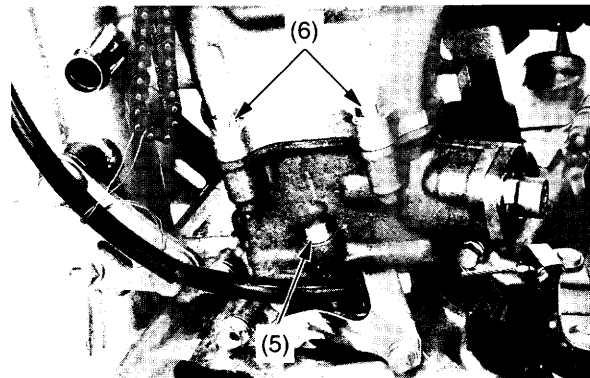
### NOTICE

*Do not let the washers and nuts fall into the crankcase.*



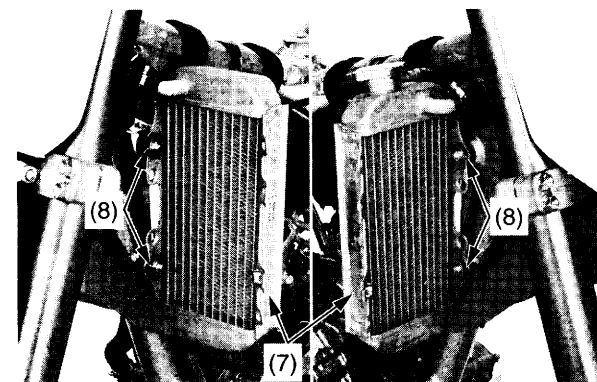
- (3) cylinder head  
(4) cylinder head nuts/washers

- Install the cylinder bolt (5) and cylinder head bolts (6) and tighten them to the specified torque:  
10 N·m (1.0 kgf·m, 7 lbf·ft)



- (5) cylinder bolt  
(6) cylinder head bolts

- Install the radiators (7) and tighten the radiator mounting bolts/washers (8).



- (7) radiators  
(8) radiator mounting bolts/washers