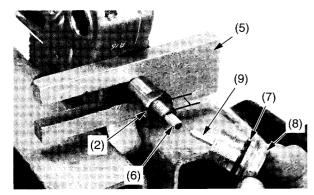
4. Place the lower end (axle holder) of the slider in a vise with a piece of wood or soft jaws to avoid to damage.

NOTICE

Overtightening the vise can damage the axle holder.

- 5. Temporarily install the fork damper to the fork. Push out the fork damper piston rod from the axle holder of the slider by pushing the fork damper.
 - Apply pressure to the fork damper and insert the piston base (5) or mechanic's stopper tool between the axle holder and lock nut (2). Measure the thread length again. Standard: 0.43 0.51 in (11 13 mm)
- 6. Install the push rod (6) into the fork damper piston rod until it stops.

 Check the push rod installation by turning the push rod right and left.
- 7. Apply fork oil to a new O-ring (7) and install it to the fork center bolt (8). Apply locking agent to the fork center bolt threads. Install the fork center bolt to the fork damper piston rod aligning the fork center bolt adjusting rod (9) with the push rod. Tighten the fork center bolt fully by hand.

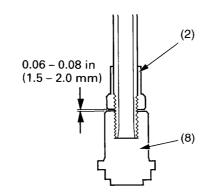


- (2) lock nut
- (5) piston base
- (6) push rod
- (7) O-ring
- (8) fork center bolt (9) adjusting rod

8. Measure the length of the lock nut (2) and fork center bolt (8) clearance.

Standard: 0.06 – 0.08 in (1.5 – 2.0 mm)

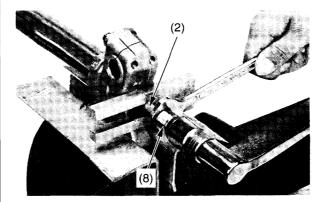
If the clearance is out of specification, check the lock nut and center bolt installation.



(2) lock nut

- (8) fork center bolt
- 9. Tighten the lock nut (2) to the fork center bolt (8) closely by hand. Tighten the lock nut to the specified torque:

16 lbf-ft (22 N·m, 2.2 kgf·m)

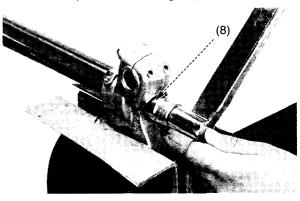


- (2) lock nut
- (8) fork center bolt

Front Suspension Adjustments

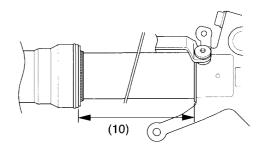
10.Remove the piston base or mechanic's stopper tool while applying pressure to the fork damper.

Install the fork center bolt (8) to the axle holder and tighten it to the specified torque: 51 lbf·ft (69 N·m, 7.0 kgf·m)



- (8) fork center bolt
- 11. Measure the length between the axle holder and outer tube.
 - Standard: 12.5 in \pm 0.1 in (317 \pm 2 mm)
- 12. Compare the length (10) at assembly and at disassembly. They should be the same length.

If the length at assembly is longer than at disassembly, check the fork center bolt and lock nut installation.



(10) length

(cont'd)