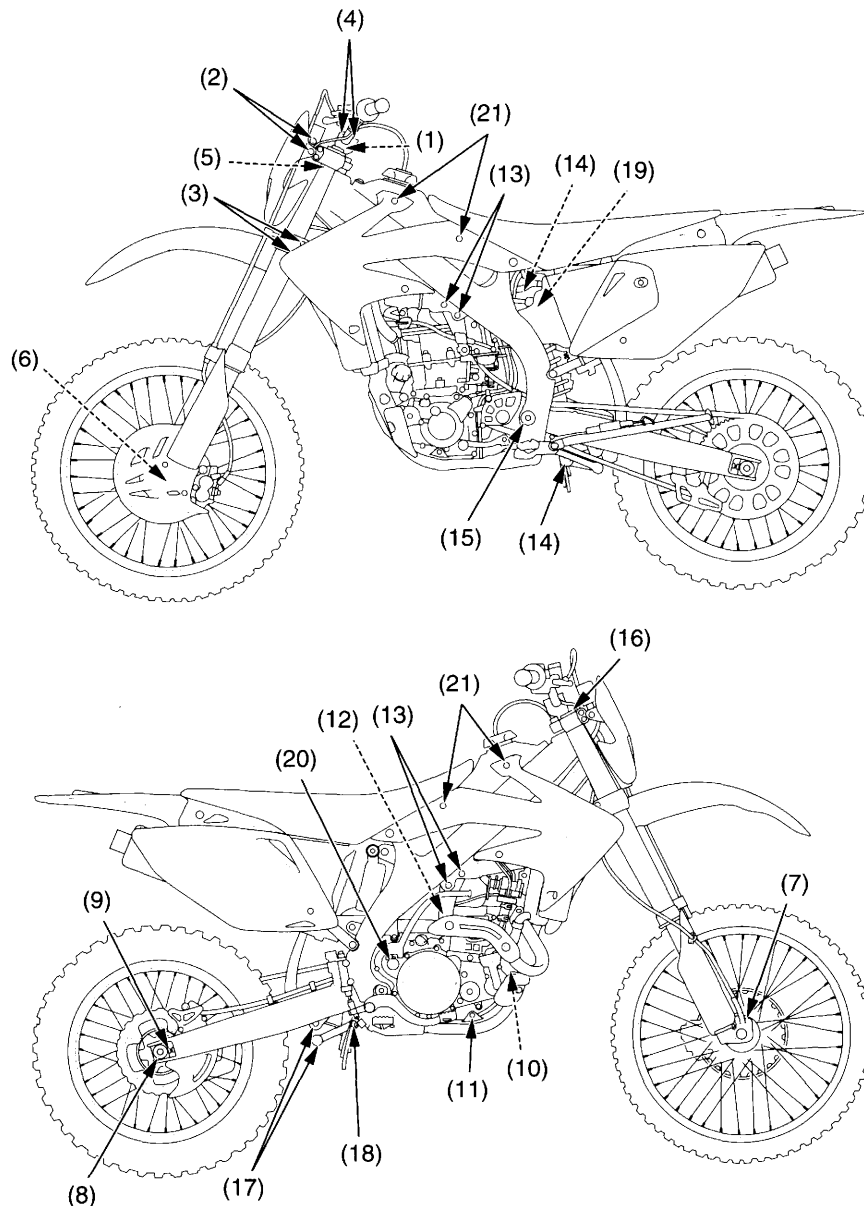


Frame



FRAME

Item	Torque			Remarks	
	lbf•ft	N•m	kgf•m		
1	Steering stem nut	80	108	11.0	
2	Fork bridge upper pinch bolts	16	22	2.2	
3	Fork bridge lower pinch bolts	15	20	2.0	
4	Handlebar upper holder bolts	16	22	2.2	
5	Handlebar lower holder nuts	32	44	4.5	
6	Front axle nut	65	88	9.0	
7	Axle pinch bolts	15	20	2.0	
8	Rear axle nut	94	128	13.1	NOTE 1
9	Chain adjuster lock nuts	20	27	2.8	NOTE 2
10	Front engine hanger nut	40	54	5.5	
11	Middle engine hanger nut	40	54	5.5	
12	Engine hanger nut	40	54	5.5	
13	Engine hanger plate bolts	19	26	2.7	
14	Shock absorber (upper)	32	44	4.5	NOTE 1
	(lower)	32	44	4.5	NOTE 1
15	Swingarm pivot nut	65	88	9.0	NOTE 1
16	Fork (fork damper)	25	34	3.5	
	(fork cap assembly)	22	30	3.1	
17	Rear shock arm nuts				
	(swingarm side)	39	53	5.4	NOTE 1, 6
	(shock link side)	39	53	5.4	NOTE 1, 6
18	Rear shock link nuts	39	53	5.4	NOTE 1, 6
19	Shock spring lock nut	32	44	4.5	
20	Kickstarter arm bolt	28	38	3.9	
21	Shroud B bolts	3.7	5	0.5	

- NOTES: 1. U-nut.
 2. UBS nut.
 3. SH bolt.
 4. Apply locking agent to the threads.
 5. A lock bolt: replace with a new one.
 6. Apply molybdenum oil to the threads and flange surface.
 7. Apply a seizure inhibitor (Three Bond 1901 or equivalent) to the bolt threads.