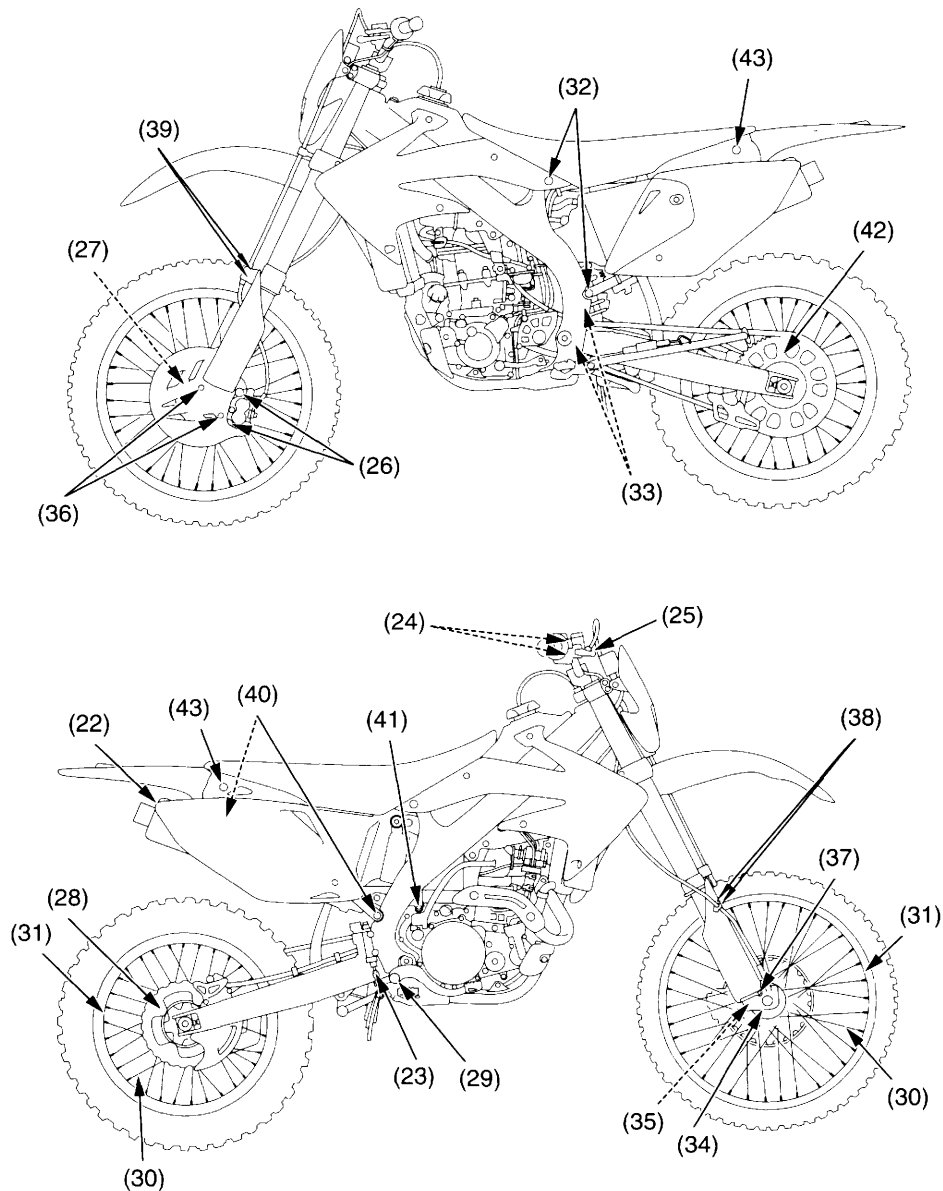


Torque Specifications

Frame



FRAME

	Item	Torque			Remarks
		lbf•ft	N•m	kgf•m	
22	Spark arrester mounting bolts	4.4	6	0.6	NOTE 7
23	Brake pedal adjuster lock nut	4.4	5.9	0.6	
24	Front brake master cylinder holder bolts	7.3	9.9	1.0	
25	Brake hose bolts	25	34	3.5	
26	Front brake caliper mounting bolts	22	30	3.1	NOTE 5
27	Front brake disc nuts	12	16	1.6	NOTE 1
28	Rear brake disc nuts	12	16	1.6	NOTE 1
29	Brake pedal pivot bolt	27	36	3.7	
30	Spokes (front)	2.7	3.68	0.4	
	(rear)	2.7	3.7	0.4	
31	Rim locks	9	12	1.2	
32	Subframe mounting bolts (upper)	36	49	5.0	
	(lower)	36	49	5.0	
33	Drive chain roller (upper)	9	12	1.2	NOTE 3
	(lower)	9	12	1.2	NOTE 1
34	Fork center bolt	51	69	7.0	NOTE 4
35	Fork center bolt lock nut	16	22	2.2	
36	Disc cover bolts	10	13	1.3	
37	Fork protector bolts	5.2	7	0.7	NOTE 5
38	Tripmeter cable clamp screws	0.5	0.7	0.1	
39	Front brake hose guide bolts	3.8	5.2	0.5	
40	Muffler mounting bolts (front)	19	26	2.7	
	(rear)	19	26	2.7	
41	Muffler clamp bolt	15	21	2.1	
42	Driven sprocket nuts	24	32	3.3	NOTE 1
43	Seat mounting bolts	19	26	2.7	

- NOTES:
1. U-nut.
 2. UBS nut.
 3. SH bolt.
 4. Apply locking agent to the threads.
 5. Alock bolt; replace with a new one.
 6. Apply molybdenum oil to the threads and flange surface.
 7. Apply a seizure inhibitor (Three Bond 1901 or equivalent) to the bolt threads.