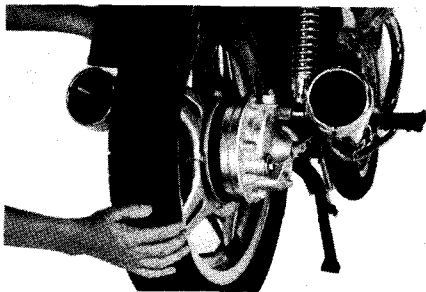


### Installation Notes:

1. Reverse the removal procedure.
2. Before installing the rear wheel, check that the wheel hub and final drive gear splines are coated with grease.
3. Be sure the splines on the wheel hub fit in to the final gear case.
4. Before tightening the axle holding bolt, tighten the axle nut to prevent misalignment.
5. Tighten the bolt and nut securely.



Axle nut torque:

5.5–6.5 kg-m (39.8–47.0 lbs.-ft)

Axle holding bolt torque:

2.0–3.0 kg-m (14.5–21.7 lbs.-ft)

### **CAUTION**

- \* *Always replace used cotter pins with new ones.*

### **WARNING**

- \* *If a torque wrench was not used for installation, see your dealer as soon as possible to verify proper assembly.*

