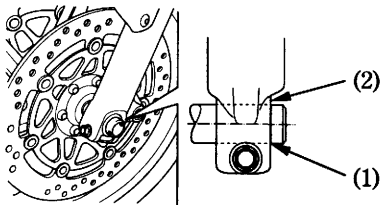


## Front Wheel Installation

1. Position the front wheel between the fork legs and insert the front axle shaft from the left side, through the left fork leg and wheel hub.
2. Align the index line ( 1 ) of the front axle shaft with the surface ( 2 ) of the fork leg.



(1) Index line

(2) Surface

3. Tighten the axle pinch bolts on the left fork leg to the specified torque:  
22 N·m (2.2 kgf·m , 16 lbf·ft)
4. Tighten the axle bolt to the specified torque:  
59 N·m (6.0 kgf·m , 43 lbf·ft)

5. Install the right and left brake calipers onto the fork legs.

To avoid damaging the brake pads, carefully fit the brake disc (3) between the pads.

6. Tighten the fixing bolts and socket bolts to the specified torque:

31 N·m (3.2 kgf·m , 23 lbf·ft)

7. Operate the front brake and pump the fork several times. Check for free wheel rotation after the brake is released. Recheck the wheel if the brake drags or the wheel does not rotate freely.

8. If the clearances between each surface of the brake disc and the brake bracket (4) (not the brake pads) are symmetrical, follow next step.

If the clearances are not symmetrical, loosen the left axle pinch bolts and pull the left fork outward or push inward to adjust the clearance. Then follow the next step.