- 5. Pass the chain over the sprockets and join the ends of the chain with the master link. For ease of assembly, hold the chain ends against adjacent rear sprocket teeth while inserting the master link.

 The master link is the most critical part affecting the security of the drive chain. Master links are reusable, if they remain in excellent condition, but it is recomended that a new master link retaining clip be installed whenever the drive chain is reassembled. Install the master link retaining clip (1) so that the closed end of the clip will face the direction of forward wheel rotation.
- 6. Adjust the drive chain and rear brake pedal free play.