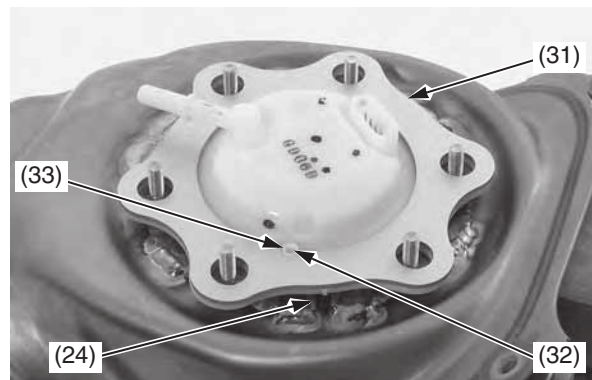


## Fuel System (CRF450R/RWE)

11. Install the fuel pump plate (31) by aligning with its groove (32) with fuel pump unit lug (33).

Check the dust seal lug (24) is in position as shown.

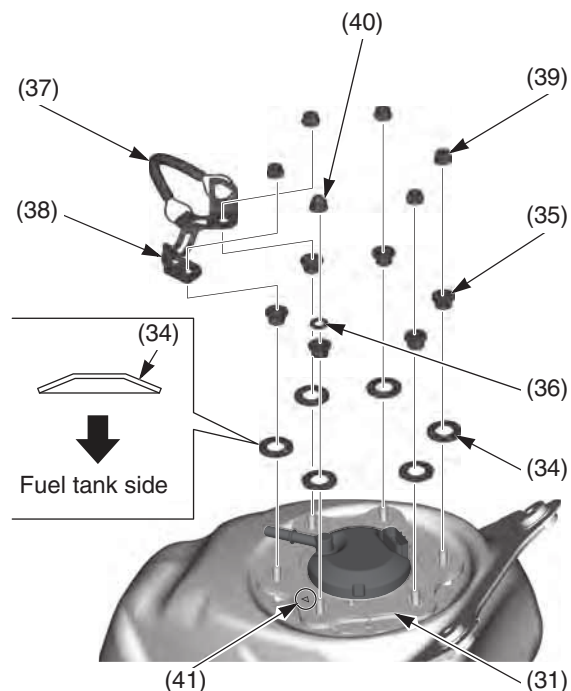


- (24) dust seal lug  
 (31) fuel pump plate  
 (32) fuel pump plate groove  
 (33) fuel pump unit lug

12. Install the conical spring washers (34), collars (35), washer (36), stopper cable (37), stopper cable guide (38), fuel pump mounting nuts (39) and fuel pump mounting cap nut (40).

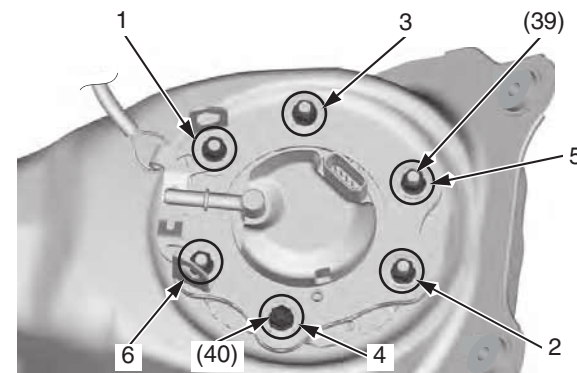
Make sure that the convex surfaces of the conical spring washers are upside.

Make sure that the cap nut is in position of the identification mark (41) on the fuel pump plate (31).



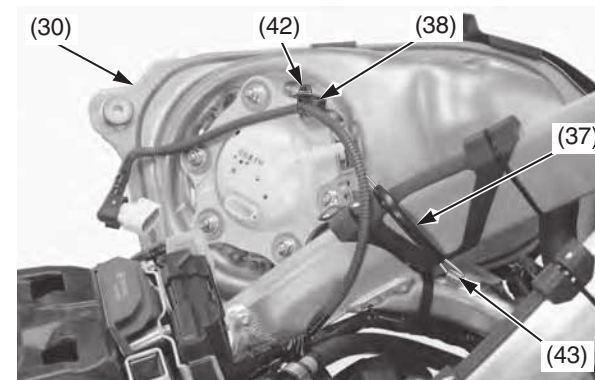
- (31) fuel pump plate  
 (34) conical spring washers  
 (35) collars  
 (36) washer  
 (37) stopper cable  
 (38) stopper cable guide  
 (39) fuel pump mounting nuts  
 (40) fuel pump mounting cap nut  
 (41) identification mark

13. Tighten the fuel pump mounting nuts (39) and cap nut (40) to the specified torque in the specified sequence as shown:  
 8 lbf-ft (11 N·m, 1.1 kgf-m)



- (39) fuel pump mounting nuts  
 (40) fuel pump mounting cap nut

14. Install the harness band clip (42) to the stopper cable guide (38).  
 15. Install the stopper cable (37) to the hook (43) of the frame while holding the fuel tank (30).



- (30) fuel tank  
 (37) stopper cable  
 (38) stopper cable guide  
 (42) harness band clip  
 (43) hook

16. Connect the fuel line (page 54).  
 17. Increase the fuel pressure (page 61).