

### MAIN JOURNAL BEARING SELECTION

Record the crankcase I.D. letters from the pad on the left side of the upper crankcase as shown.

**NOTE:**

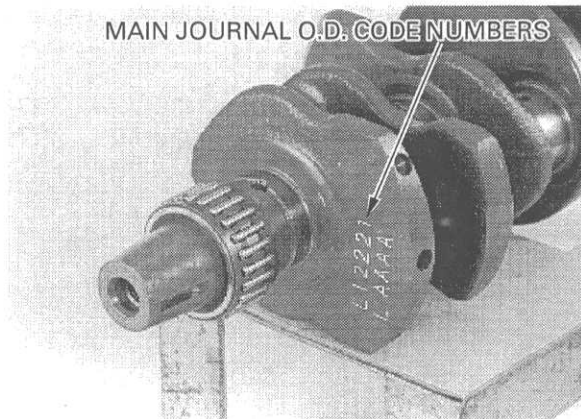
The letters (A, B or C) on the upper crankcase are the codes for the main journal I.D.s from left to right.



Record the corresponding main journal O.D. code numbers from the crank weight.

**NOTE:**

The numbers (1 or 2) on the crank weight are the codes for the main journal O.D.s from left to right.



Cross reference the case and journal codes to determine the replacement bearing color codes.

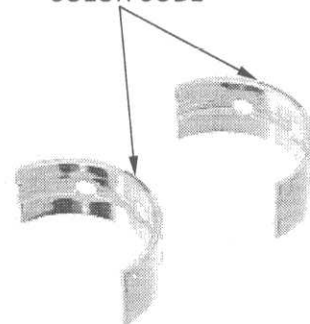
**BEARING THICKNESS:**

- A (Brown): Thick
- B (Green):     ↓
- C (Yellow):    ↓
- D (Pink):      Thin

**CAUTION:**

*After selecting new bearings, recheck the clearance with a plastigauge. Incorrect clearance can cause severe engine damage.*

**COLOR CODE**



**MAIN JOURNAL BEARING SELECTION TABLE**

Unit: mm (in)

			CRANKCASE I.D. CODE		
			A	B	C
			36.000 – 36.007 (1.4173 – 1.4176)	36.007 – 36.014 (1.4176 – 1.4179)	36.014 – 36.021 (1.4179 – 1.4181)
CRANKSHAFT O.D. CODE	1	32.993 – 33.000 (1.2989 – 1.2992)	D (Pink)	C (Yellow)	B (Green)
	2	32.986 – 32.993 (1.2986 – 1.2989)	C (Yellow)	B (Green)	A (Brown)