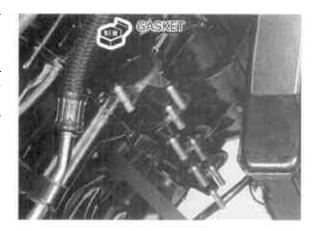
Install the new exhaust pipe gasket onto the exhaust ports of the cylinder head.

NOTE:

Always replace the exhaust pipe gaskets with new ones.



Install the exhaust pipe, temporarily install the exhaust pipe joint nuts and mounting bolt.

NOTE:

Install the mounting collars, washer, bolt and nut properly.

First tighten the exhaust pipe joint nuts to the specified torque.

TORQUE: 20 N·m (2.0 kgf·m, 14 lbf·ft)

Tighten the exhaust pipe mounting bolt/nut.





Install the radiator/oil cooler assembly aligning the radiator grommets with the upper and lower brackets.

