

## CLUTCH/GEARSHIFT LINKAGE

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### TORQUE VALUES

Clutch master cylinder holder bolt	12 N·m (1.2 kgf·m , 9 lbf·ft)	
Clutch master cylinder cap screw	1 N·m (0.15 kgf·m , 1.1 lbf·ft)	
Clutch lever pivot bolt	1 N·m (0.1 kgf·m , 0.7 lbf·ft)	
Clutch lever pivot nut	6 N·m (0.6 kgf·m , 4.3 lbf·ft)	
Clutch lever adjuster	4 N·m (0.4 kgf·m , 2.9 lbf·ft)	
Clutch switch screw	1 N·m (0.12 kgf·m , 0.9 lbf·ft)	
Clutch center lock nut	127 N·m (13.0 kgf·m , 94 lbf·ft)	Apply oil to the threads Stake the nut
Clutch spring bolt/washer	12 N·m (1.2 kgf·m , 9 lbf·ft)	
Clutch slave cylinder bleeder screw	9 N·m (0.9 kgf·m , 6.5 lbf·ft)	
Clutch slave cylinder mounting bolt	10 N·m (1.0 kgf·m , 7 lbf·ft)	
Right crankcase cover SH bolt	12 N·m (1.2 kgf·m , 9 lbf·ft)	
Right crankcase cover center bolt	12 N·m (1.2 kgf·m , 9 lbf·ft)	
Shift drum center socket bolt	23 N·m (2.3 kgf·m , 17 lbf·ft)	Apply a locking agent to the threads
Shift drum stopper pivot bolt	12 N·m (1.2 kgf·m , 9 lbf·ft)	
Gearshift return spring pin	23 N·m (2.3 kgf·m , 17 lbf·ft)	
Gearshift drum bearing set plate flange bolt	12 N·m (1.2 kgf·m , 9 lbf·ft)	Apply a locking agent to the threads
Gearshift pedal bolt	10 N·m (1.0 kgf·m , 7 lbf·ft)	
Oil pump driven sprocket bolt	15 N·m (1.5 kgf·m , 11 lbf·ft)	Apply a locking agent to the threads

### TOOLS

Snap ring pliers	07914-SA50001 or 07914-3230001
Clutch center holder	07724-0050002 Equivalent commercially available
Driver	07749-0010000
Attachment, 37 × 40 mm	07746-0010200
Attachment, 42 × 47 mm	07746-0010300
Pilot, 35 mm	07746-0040800