

ENGINE INSTALLATION

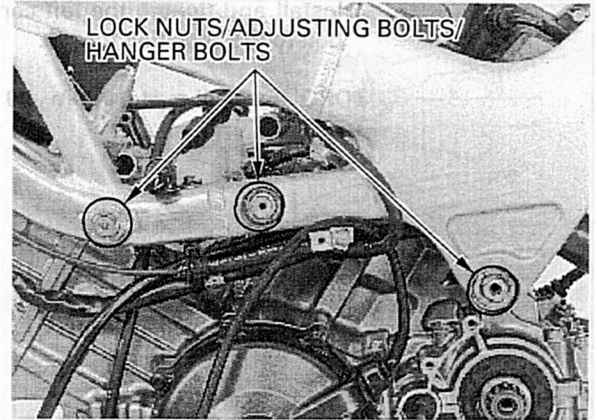
NOTE:

- When tightening the lock nut with the lock nut wrench, refer to torque wrench reading information on page 7-1 "SERVICE INFORMATION".
- The jack height must be continually adjusted to relieve stress from the mounting fasteners.

CAUTION:

Be sure to tighten all engine mounting fasteners to the specified torque in the specified sequence described below. If you mistake the tightening torque or sequence, loosen all mounting fasteners, then tighten them again to the specified torque in the specified sequence.

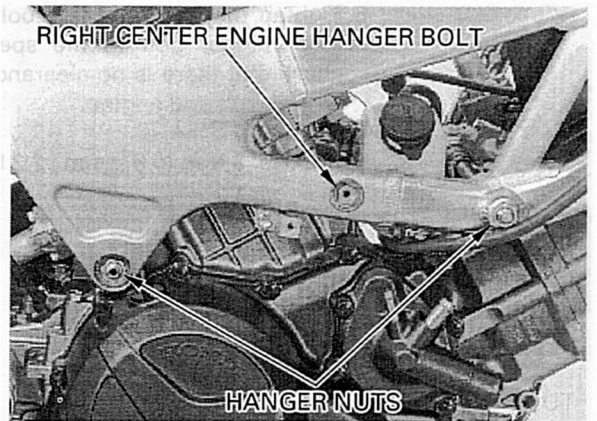
Install the engine in the frame.
Install the engine hanger bolts, adjusting bolts and lock nuts from the left side.



Install the center engine hanger bolt, front and rear engine hanger nut from the right side.

1. Tighten the right center engine hanger bolt to the specified torque.

TORQUE: 39 N·m (4.0 kgf·m , 29 lbf·ft)



2. Install the distance collar between the left center adjusting bolt and engine.

Tighten the left center adjusting bolt to the specified torque and check that there is no clearance between the distance collar and engine.

TORQUE: 3 N·m (0.3 kgf·m , 2.2 lbf·ft)

