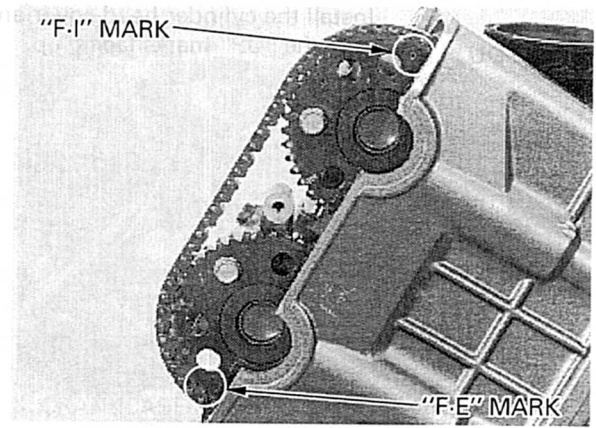
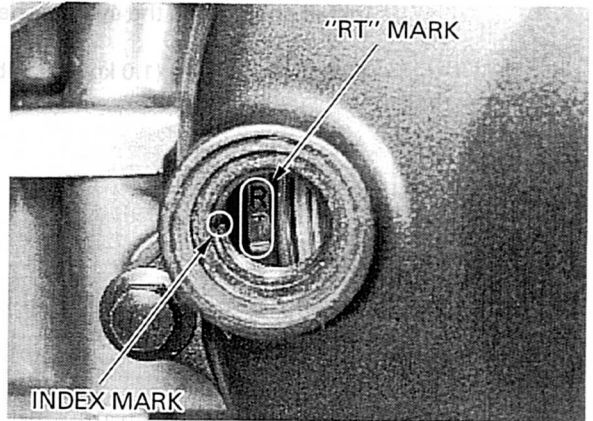


Check the timing marks ("F-I" for intake and "F-E" for exhaust) on the front cylinder cam sprockets.

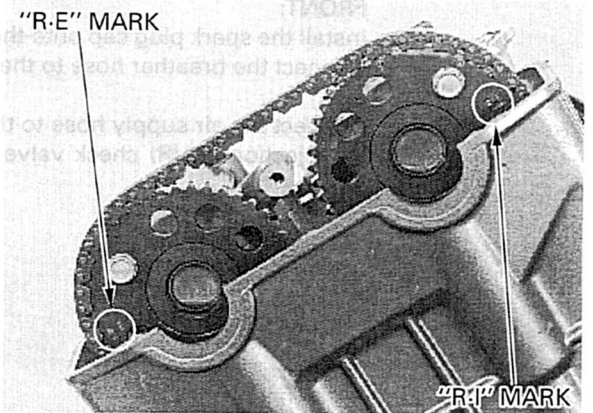


If the timing marks are facing outward, turn the crankshaft counterclockwise 3/4 turn (270°) and align the "RT" mark with the index mark.



If the timing marks are facing inward, turn the crankshaft counterclockwise 1-3/4 turn (630°) and align the "RT" mark with the index mark.

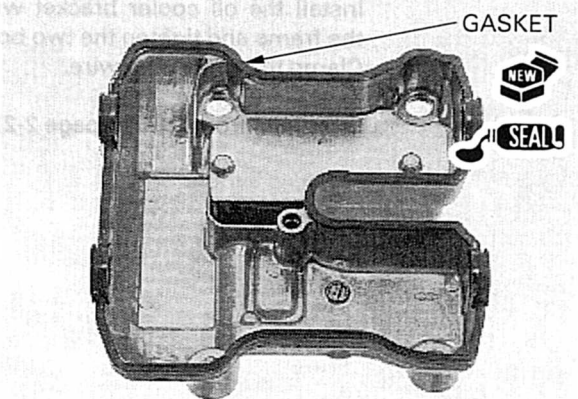
Install the cam sprockets onto the cam chain and cam sprocket flanges so that the timing marks ("R-I" for intake and "R-E" for exhaust) on the sprockets are flush with the cylinder head surface and facing outward as shown.



Install the cam sprocket bolts and cam chain guide plate in the same procedures as for the front cylinder.

CYLINDER HEAD COVER INSTALLATION

Apply sealant to the cylinder head cover side of a new gasket.
Install the gasket into the groove in the head cover.



Apply sealant to the cylinder head semi-circular areas.