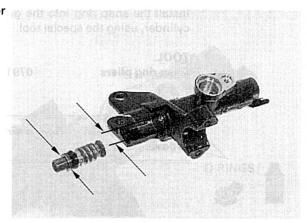
Check the master cylinder and piston for scoring or damage.

Measure the master cylinder I.D.

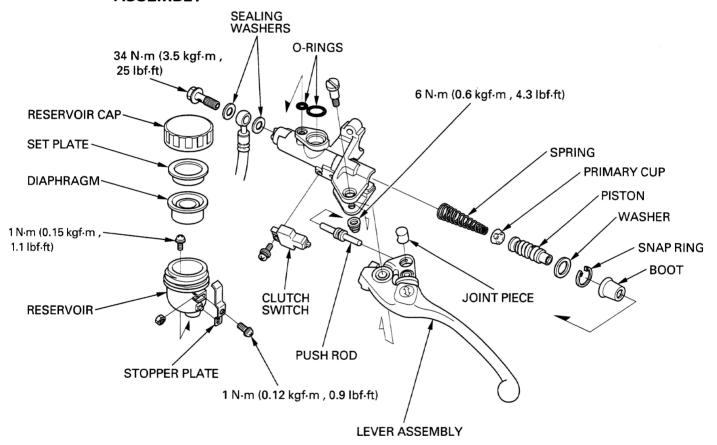
SERVICE LIMIT: 14.055 mm (0.5533 in)

Measure the master piston O.D.

SERVICE LIMIT: 13.945 mm (0.5490 in)



ASSEMBLY



Coat the master piston and piston cups with clean clutch fluid.

Install the spring onto the primary cup.

Install the spring, primary cup, master piston and washer into the master cylinder.

CAUTION:

Do not allow the piston cup lips to turn inside out.

