

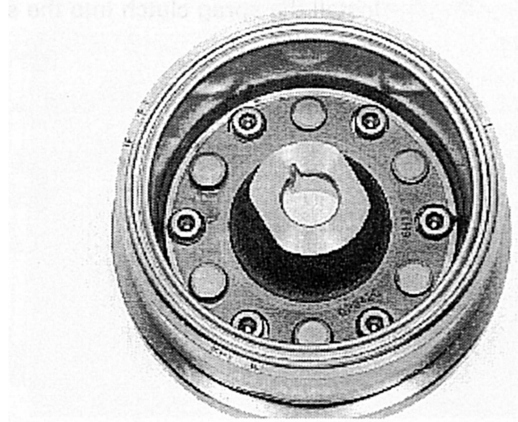
Hold the flywheel with the special tool and remove the starter clutch bolts.

**TOOL:**

**Flywheel holder** 07725-0040000

Remove the starter clutch assembly from the flywheel.

Remove the sprag clutch from the starter clutch outer.

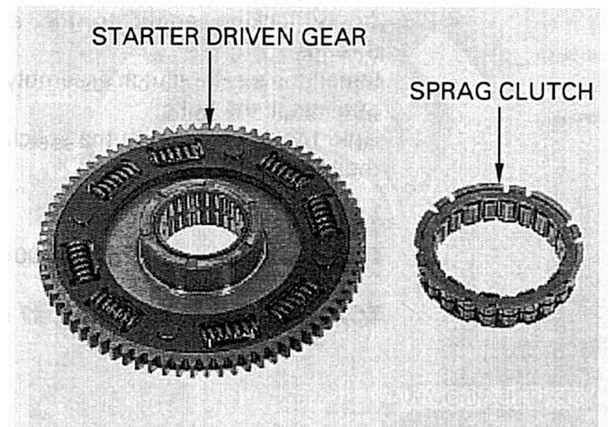


## INSPECTION

Check the starter driven gear and sprag clutch for abnormal wear or damage.

Measure the starter driven gear O.D.

**SERVICE LIMIT:** 57.639 mm (2.2692 in)



## INSTALLATION

