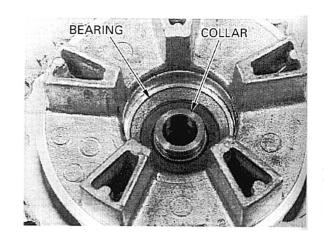
Remove the driven flange collar.

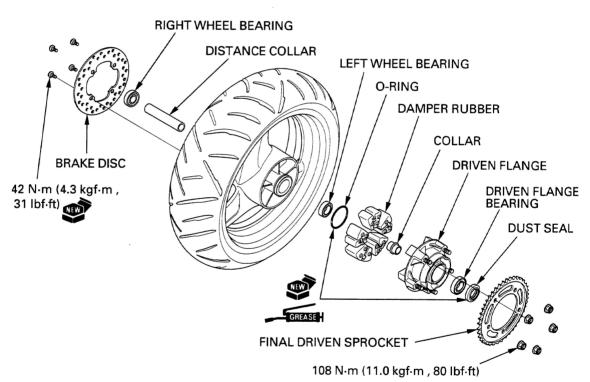
Remove the driven flange bearing.



## **ASSEMBLY**

NOTE:

Refer to page 13-10 for wheel balance.



Drive in a new driven flange bearing squarely with the marking side facing up until it is fully seated, using the special tools.

TOOLS:

 Driver
 07749-0010000

 Attachment, 52 × 55 mm
 07746-0010400

 Pilot, 22 mm
 07746-0041000

